







Zinc-Plated Carbon-Steel Strong-Bolt 2 Installation Information and Additional Data¹

								No	minal	Anchor Di	ametei	, d _a (in.)					
Characteristic	Symbol	Units	1/44	3/	6 5		1/2				5/8				3/45		1	5
		1				Insta	llation	Informa	ation									
Nominal Diameter	da	in.	1/4	3,	3/8 1/2						5/8				3/4		1	
Drill Bit Diameter	d	in.	1/4	3,	/8		1/2				5/8	ı		3/4				1
Baseplate Clearance Hole Diameter ²	d_c	in.	5/16	7/	, 16		9/16	6			11/1	6			7/8		1	1/8
Installation Torque	T _{inst}	ft-lbf	4	3	0		60)			90				150		23	30
Nominal Embedment Depth	h _{nom}	in.	13/4	17/8	27/8	21/46	2	3/4	37/8	23/46	3	3/8	51/8	33/86	41/8	5¾	51/4	93
Effective Embedment Depth	h _{ef}	in.	1½	1½	2½	13/4	2	1/4	3%	21/8	2	3/4	41/2	25/8	3%	5	4½	9
Minimum Hole Depth	h _{hole}	in.	17/8	2	3	21/2		3	41/8	3	3	5/8	5%	35/8	43/8	6	5½	1
Minimum Overall Anchor Length	ℓ_{anch}	in.	21/4	2¾	3½	23/4	3	3/4	5½	3½	4	1/2	6	43/4	5½	7	7	1:
Critical Edge Distance	Cac	in.	2½	6½	6	6	6	6	7½	7½	7	1/2	9	6	6	8	18	13
Minimum	C _{min}	in.	13/4	(3	6	6	4	4	6½	6½	6½	6½	41/4	41/4	41/4		8
Edge Distance	for s ≥	in.	_	_	_	6	6	4	4	_	_	5	5	10	10	10	_	
Minimum Chasing	S _{min}	in.	21/4	3		23/4	23/4	23/4	23/4	5	5	23/4	23/4	3½	3½	3½		8
Minimum Spacing	for c ≥	in.	_	_	_	12	12	12	12	_	_	8	8	6	6	6	_	_
Minimum Concrete Thickness	h _{min}	in	31/4	31/4	41/2	4	4	5½	6	5½	5½	6	77/8	6	6	83⁄4	9	13
				'		А	ddition	al Data	l		'	'	'			'		
Yield Strength	f _{ya}	psi	56,000	92,	000				85,	000				7	0,000		60,000	
Tensile Strength	f _{uta}	psi	70,000		115,000									110,000			78,000	
Minimum Tensile and Shear Stress Area	A _{se}	in. ²	0.0318	0.0	514	0.105				0.166				0.270			0.472	
Axial Stiffness in Service Load Range — Cracked and Uncracked Concrete	β	lb./in.	73,700³	34,	34,820 63,570 ³ 63,570 9					91,370³		91,370)	118,840³ 118,840			299	,600

^{1.} The information presented in this table is to be used in conjunction with the design criteria of ACI 318-19 Chapter 17, ACI 318-14 Chapter 17 or ACI 318-11 Appendix D.

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^{2.} The clearance must comply with applicable code requirements for the connected element.

^{3.} The tabulated value of β is for installations in uncracked concrete only.

^{4.} The 1/4"-diameter (6.4 mm) anchor may be installed in top of uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in this table.

^{5.} The %"- through 1"-diameter (9.5 mm through 25.4 mm) anchors may be installed in top of cracked and uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in this table for %"- through 1"-diameter anchors and in the table on p. 102 for %"- and ½"- diameter anchors.

^{6.} Tabulated values for this embedment depth are based on internal testing and they are not listed in ICC-ES ESR-3037.



Zinc-Plated Carbon-Steel Strong-Bolt 2 Tension Strength Design Data¹



								Nominal	Anchor	Diamete	r, d _a (in.)						
Characteristic	Symbol	Units	1/47	3/	⁶⁸		1/28			5⁄8 ⁸			3/48		1	8	
Anchor Category	1, 2 or 3	_						1							:	2	
Nominal Embedment Depth	h _{nom}	in.	13/4	17/8	27/8	21/49	23/4	37/8	23/49	3%	51/8	3%9	41/8	5¾	51/4	93/4	
	Steel	Strengt	h in Ten	sion (ACI	318-19	17.6.1,	ACI 318-	14 17.4.	1 or ACI	318-11	Section [).5.1)					
Steel Strength in Tension	N _{sa}	lb.	2,225	5,6	00		12,100			19,070			29,700		36,	815	
Strength Reduction Factor — Steel Failure ^{2,3}	ϕ_{sa}	_		0.75 0.65											65		
Concrete Breakout Strength in Tension (ACI 318-19 17.6.2, ACI 318-14 17.4.2 or ACI 318-11 Section D.5.2)																	
Effective Embedment Depth	h _{ef}	in.	1 ½	1 ½	21/2	13/4	21/4	3%	21/8	23/4	41/2	25/8	3%	5	41/2	9	
Critical Edge Distance	c _{ac}	in.	21/2	6½	6	6	6	7½	7½	71/2	9	6	6	8	18	13½	
Effectiveness Factor — Uncracked Concrete	K _{uncr}	_		24 27 24 27						2	24						
Effectiveness Factor — Cracked Concrete	k _{cr}	_	_6 1710 1710 1710 ·						1	17							
Modification Factor	$\psi_{c,N}$		6	1.0	00	10	1.	00	10	1.	00	10		1.	.00		
Strength Reduction Factor — Concrete Breakout Failure ³	ϕ_{cb}	_						0.0	65						0.55		
	Pullout	Strengt	h in Ten	sion (ACI	318-19	17.6.3,	ACI 318-	14 17.4.3	3.1 or A0	CI 318-1	1 Section	D.5.3)					
Pullout Strength, Cracked Concrete ($f_c = 2,500 \text{ psi}$)	N _{p,cr}	lb.	6	1,3005	2,7755	10	N/A ⁴	4,9855	10	N/A ⁴	6,8955	10	N/A ⁴	8,5005	7,7005	11,185	
Pullout Strength, Uncracked Concrete ($f_c^1 = 2,500 \text{ psi}$)	N _{p,uncr}	lb.	N/A ⁴	N/A ⁴	3,3405	N/A ⁴	3,6155	5,2555	N/A ⁴	N/A ⁴	9,0255	N/A ⁴	7,1155	8,8705	8,3605	9,690	
Strength Reduction Factor — Pullout Failure ³	ϕ_p	_						0.0	65		,				0.	55	
Tensile	Strength	for Sei	smic Ap	plication	s (ACI 31	18-19 17	7.10.3, A	Cl 318-14	4 17.2.3	.3 or ACI	318-11	Section	D3.3.3)				
Nominal Pullout Strength for Seismic Loads ($f_c = 2,500 \text{ psi}$)	N _{p.eq}	lb.	6	1,3005	2,7755	10	N/A ⁴	4,9855	10	N/A ⁴	6,8955	10	N/A ⁴	8,5005	7,7005	11,18	
Strength Reduction Factor — Pullout Failure ³	ϕ_{eq}	_		0.65 0.5										55			

- 1. The information presented in this table must be used in conjunction with the design criteria of ACI 318-19 Chapter 17, ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, as applicable, except as modified below.
- 2. The ¼"-, %"-, ½"-, %"- and ¾"-diameter carbon steel Strong-Bolt 2 anchors are ductile steel elements as defined in ACI 318-19 2.3, ACI 318-14 2.3 or ACI 318-11 D.1, as applicable. The 1"-diameter carbon steel Strong-Bolt 2 anchor is a brittle steel element as defined in ACI 318-19 2.3, ACI 318-14 2.3 or ACI 318-11 D.1, as applicable.
- 3. The strength reduction factor applies when the load combinations from the IBC or ACI 318 are used and the requirements of ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are met. If the load combinations of ACI 318-11 Appendix C are used, the appropriate strength reduction factor must be determined in accordance with ACI 318-11 D.4.4.
- 4. N/A (not applicable) denotes that pullout resistance does not need to be considered.
- 5. The characteristic pullout strength for greater concrete compressive strengths shall be increased by multiplying the tabular value by (f'_c/2,500 psi)^{0.5}.
- 6. The ¼"-diameter carbon steel Strong-Bolt 2 anchor installation in cracked concrete is beyond the scope of this table.
- 7. The ¼"-cliameter (6.4 mm) anchor may be installed in top of uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in the table on p. 99.
- 8. The %"- through 1"-diameter (9.5 mm through 25.4 mm) anchors may be installed in top of cracked and uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in the table on p. 99 and in the table on p. 102 for the %"- and ½"-diameter anchors.
- 9. Tabulated values for this embedment depth are based on internal testing and they are not listed in ICC-ES ESR-3037.
- 10. Anchor installation in cracked concrete is beyond the scope of this table for this embedment depth.

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Strong-Bolt® 2 Design Information — Concrete



Zinc-Plated Carbon-Steel Strong-Bolt 2 Shear Strength Design Data¹

IRC	=		
	200 200	10000	LW

Chavastavistis	Cumbal	Haita					N	ominal A	Anchor E	Diamete	r, d _a (in.)				
Characteristic	Symbol	Units	1/45	3,	⁄8 ⁶		1/26			5/86		3/46			1 ⁶	
Anchor Category	1, 2 or 3	_		1							2	2				
Nominal Embedment Depth	h _{nom}	in.	13/4	17/8	27/8	21/47	2¾	37/8	23/47	3%	51/8	3%7	41/8	5¾	51/4	93/4
Steel Strength in Shear (ACI 318-19 17.7.1, ACI 318-14 17.5.1 or ACI 318-11 Section D.6.1)																
Steel Strength in Shear	V _{sa}	lb.	965	55 1,800 5,285 7,235 2,980 11,035 10,220 14,480									15,	020		
Strength Reduction Factor — Steel Failure ^{2,3}	ϕ_{sa}	_		0.65										0.	60	
Concrete Breakout Strength in Shear (ACI 318-19 17.7.2, ACI 318-14 17.5.2 or ACI 318-11 Section D.6.2)																
Outside Diameter	d _a	in.	0.25	0.3	375		0.500			0.625			0.750		1.00	
Load-Bearing Length of Anchor in Shear	ℓ_{e}	in.	1.500	1.500	2.500	1.750	2.250	3.375	2.125	2.750	4.500	2.625	3.375	5.000	4.500	8.000
Strength Reduction Factor — Concrete Breakout Failure ³	ϕ_{cb}	_							0.7	0						
Co	oncrete Pry	out Stren	gth in Sh	ear (ACI	318-19	17.7.3,	ACI 318	-14 17.5	5.3 or AC	CI 318-1	1 Section	on D.6.3))			
Coefficient for Pryout Strength	k _{cp}	_	1.0	0	2.0	1.0	1.0	2.0	1.0				2.0			
Effective Embedment Depth	h _{ef}	in.	1½	1½	21/2	13⁄4	21/4	3%	21/8	23/4	41/2	25/8	3%	5	41/2	9
Strength Reduction Factor — Concrete Pryout Failure ³	$\phi_{\it CP}$	_							0.7	0		'				
Steel Stren	gth in Shea	r for Seis	mic Appli	ications	(ACI 31	8-19 17.	10.3, A	CI 315-1	4 17.2.3	3.3 or AC	I 318-1	1 Section	n D.3.3.	.3)		
Shear Strength of Single Anchor for Seismic Loads ($f_c^1 = 2,500 \text{ psi}$)	V _{sa.eq}	lb.	4	—4 1,800 —8 6,510 —8 9,930 —8 11,775								15,020				
Strength Reduction Factor — Steel Failure ^{2,3}	ϕ_{eq}	_		0.65										0.60		

- 1. The information presented in this table must be used in conjunction with the design criteria of ACI 318-19 Chapter 17, ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, except as modified below.
- 2. The ¼"-, ½"-, ½"-, %"- and ¾"-diameter carbon steel Strong-Bolt 2 anchors are ductile steel elements as defined in ACI 318-19 2.3, ACI 318-14 2.3 or ACI 318-11 D.1, as applicable. The 1"-diameter carbon steel Strong-Bolt 2 anchor is a brittle steel element as defined in ACI 318-19 2.3, ACI 318-14 2.3 or ACI 318-11 D.1, as applicable.
- 3. The strength reduction factor applies when the load combinations from the IBC or ACI 318 are used and the requirements of ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are met. If the load combinations of ACI 318-11 Appendix C are used, the appropriate strength reduction factor must be determined in accordance with ACI 318-11 D.4.4.
- 4. The 1/4"-diameter carbon steel Strong-Bolt 2 anchor installation in cracked concrete is beyond the scope of this table.
- 5. The ¼"-diameter (6,4 mm) anchor may be installed in top of uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in the table on p. 99.
- 6. The %"- through 1"-diameter (9.5 mm through 25.4 mm) anchors may be installed in top of cracked and uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in the table on p. 102.
- 7. Tabulated values for this embedment depth are based on internal testing and they are not listed in ICC-ES ESR-3037.
- 8. Anchor installation in cracked concrete is beyond the scope of this table for this embedment depth.

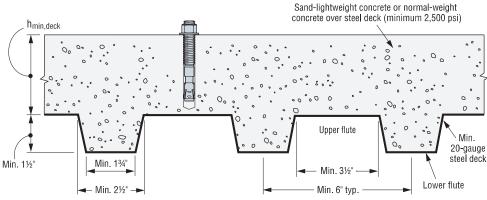
Zinc-Plated Carbon-Steel Strong-Bolt 2 Information for Installation in the Topside of Concrete-Filled Profile Steel Deck Floor and Roof Assemblies^{1,2,3,4}

IDC	1		*
IDU		~~	

Decign Information	Cumbal	Huito	Nominal Anchor Diameter (in.)							
Design Information	Symbol	Units	3,	/8	1/2					
Nominal Embedment Depth	h _{nom}	in.	1	⁷ / ₈	2¾	37/8				
Effective Embedment Depth	h _{ef}	in.	1	1/2	21/4	3%				
Minimum Concrete Thickness ⁵	h _{min,deck}	in.	21/2	31/4	31/4	43/16				
Critical Edge Distance	C _{ac,deck,top}	in.	43/4	4	4	6				
Minimum Edge Distance	C _{min,deck,top}	in.	43/4	41/2 43/4		12				
Minimum Spacing	S _{min,deck,top}	in.	7	6½	8	31/2				

For SI: 1 inch = 25.4 mm; 1 lbf = 4.45N

- 1. Installation must comply with the table on p. 99 and Figure 1 below.
- 2. Design capacity shall be based on calculations according to values in the tables on pp. 100 and 101.
- 3. Minimum flute depth (distance from top of flute to bottom of flute) is $1 \frac{1}{2}$ ".
- 4. Steel deck thickness shall be a minimum 20 gauge.
- 5. Minimum concrete thickness (hmin.deck) refers to concrete thickness above upper flute.



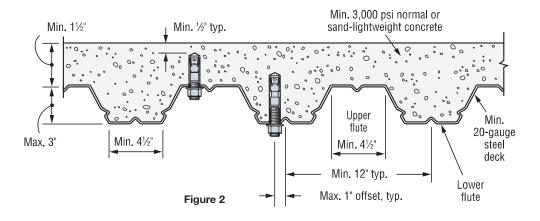


Zinc-Plated Carbon-Steel Strong-Bolt 2 Tension and Shear Strength Design Data for the Soffit of Concrete over Steel Deck Floor and Roof Assemblies^{1,2,6,8,9}



		Units -	Nominal Anchor Diameter (in.)												
Chavastavistis	Cumbal		Carbon Steel												
Characteristic	Symbol				Upper Flute										
			3/8		1/2		5/8		3/4	3/8	1/2				
Nominal Embedment Depth	h _{nom}	in.	2	3%	23/4	41/2	3%	5%	41/8	2	2¾				
Effective Embedment Depth	h _{ef}	in.	1%	3	21/4	4	23/4	5	3%	1%	21/4				
Installation Torque	T _{inst}	ftlbf	3	30	60		90		150	30	60				
Pullout Strength, concrete on steel deck (cracked)3,4	N _{p,deck,cr}	lb.	1,0407	2,6157	2,0407	3,6457	2,615 ⁷	4,9907	2,815 ⁷	1,340 ⁷	3,7857				
Pullout Strength, concrete on steel deck (uncracked)3,4	N _{p,deck,uncr}	lb.	1,7657	3,1507	2,580 ⁷	3,8407	3,6857	6,565 ⁷	3,8007	2,275 ⁷	4,7957				
Pullout Strength, concrete on steel deck (seismic)3,4	N _{p,deck,eq}	lb.	1,0407	2,615 ⁷	2,040 ⁷	3,6457	2,615 ⁷	4,9907	2,815 ⁷	1,340 ⁷	3,7857				
Steel Strength in Shear, concrete on steel deck ⁵	V _{sa,deck}	lb.	1,595	3,490	2,135	4,580	2,640	7,000	4,535	3,545	5,920				
Steel Strength in Shear, concrete on steel deck (seismic) ⁵	V _{sa,deck,eq}	lb.	1,595	3,490	1,920	4,120	2,375	6,300	3,690	3,545	5,330				

- 1. The information presented in this table must be used in conjunction with the design criteria of ACI 318-19 Chapter 19, ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, except as modified below.
- 2. The steel deck profile must comply with the configuration in Figure 2 below, and have a minimum base-steel thickness of 0.035 inch (20 gauge). Steel must comply with ASTM A 653/A 653M SS Grade 33 with minimum yield strength of 33,000 psi. Concrete compressive strength shall be 3,000 psi minimum.
- For anchors installed in the soffit of sand-lightweight or normal-weight concrete over steel deck floor and roof assemblies, calculation of the concrete breakout strength may be omitted.
- 4. In accordance with ACI 318-19 Section 17.6.3.2.1, ACI 318-14 Section 17.4.3.2 or ACI 318-11 Section D.5.3.2, the nominal pullout strength in cracked concrete for anchors installed in the soffit of sand-lightweight or normal-weight concrete over steel deck floor and roof assemblies $N_{p,deck,cr}$ shall be substituted for $N_{p,cr}$. Where analysis indicates no cracking at service loads, the normal pullout strength in uncracked concrete $N_{p,deck,uncr}$ shall be substituted for $N_{p,uncr}$. For seismic loads, $N_{p,deck,eq}$ shall be substituted for N_p .
- 5. In accordance with ACI 318-19 Section 17.7.1.2(c), ACI 318-14 Section 17.5.1.2(c) or ACI 318-11 Section D.6.1.2(c), the shear strength for anchors installed in the soffit of sand-lightweight or normal-weight concrete over steel deck floor and roof assemblies V_{sa} , deck shall be substituted for V_{sa} . For seismic loads, $V_{sa,deck,eq}$ shall be substituted for V_{sa} .
- 6. The minimum anchor spacing along the flute must be the greater of 3.0hef or 1.5 times the flute width.
- 7. The characteristic pull-out strength for greater concrete compressive strengths shall be increased by multiplying the tabular value by (f'_C / 3,000 psi)^{0.5}.
- 8. Concrete shall be normal-weight or structural sand-lightweight concrete having a minimum specified compressive strength, f'c, of 3,000 psi.
- 9. Minimum distance to edge of panel is 2hef.





Zinc-Plated Carbon-Steel Strong-Bolt 2 Anchor Tension and Shear Strength Design Data for the Soffit of Concrete over Steel Deck, Floor and Roof Assemblies^{1,2,6,8,9}

IBC	1	→	~ *
	287 257	28.7	

			Carbon Steel Nominal Anchor Diameter (in.)								
Characteristic	Symbol	Units	Installed in Lower Flute								
			3,	/ ₈	1	/2	5/8				
Nominal Embedment Depth	h _{nom}	in.	2	3%	23/4	41/2	3%	5%			
Effective Embedment Depth	h _{ef}	in.	15%	3	21/4	4	23/4	5			
Minimum Hole Depth	h _{hole}	in.	21/8	3½	3	43/4	35/8	5%			
Minimum Concrete Thickness	h _{min,deck}	in.	2	2	2	31/4	2	31/4			
Installation Torque	T _{inst}	ftlbf	3	30	60		G	0			
Pullout Strength, concrete on steel deck (cracked)3,4,7	N _{p,deck,cr}	lb.	1,295	2,705	2,585	5,850	3,015	5,120			
Pullout Strength, concrete on steel deck (uncracked)3,4,7	N _{p,deck,uncr}	lb.	2,195	3,260	3,270	6,165	4,250	6,735			
Pullout Strength, concrete on steel deck (seismic)3,4,7	N _{p,deck,eq}	lb.	1,295	2,705	2,585	5,850	3,015	5,120			
Steel Strength in Shear, concrete on steel deck ⁵	V _{sa,deck}	lb.	1,535	3,420	2,785	5,950	3,395	6,745			
Steel Strength in Shear, concrete on steel deck (seismic) ⁵	V _{sa,deck,eq}	lb.	1,535	3,420	2,505	5,350	3,055	6,070			

- 1. The information presented in this table must be used in conjunction with the design criteria of ACI 318-19 Chapter 17, ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, except as modified below.
- 2. The steel deck profile must comply with the configuration in Figure 3 below, and have a minimum base-steel thickness of 0.035 inch (20 gauge). Steel must comply with ASTM A 653/A 653M SS Grade 50 with minimum yield strength of 50,000 psi. Concrete compressive strength shall be 3,000 psi minimum.
- 3. For anchors installed in the soffit of sand-lightweight or normal-weight concrete over steel deck floor and roof assemblies, calculation of the concrete breakout strength may be omitted.
- 4. In accordance with ACI 318-19 Section 17.6.3.2.1, ACI 318-14 Section 17.4.3.2 or ACI 318-11 Section D.5.3.2, the nominal pullout strength in cracked concrete for anchors installed in the soffit of sand-lightweight or normal-weight concrete over steel deck floor and roof assemblies $N_{p,deck,cr}$ shall be substituted for $N_{p,cr}$. Where analysis indicates no cracking at service loads, the normal pullout strength in uncracked concrete $N_{p,deck,uncr}$ shall be substituted for $N_{p,uncr}$. For seismic loads, $N_{p,deck,eq}$ shall be substituted for N_p .
- 5. In accordance with ACI 318-19 Section 17.7.1.2(c), ACI 318-14 Section 17.5.1.2(c) or ACI 318-11 Section D.6.1.2(c), the shear strength for anchors installed in the soffit of sand-lightweight or normal-weight concrete over steel deck floor and roof assemblies $V_{\rm Sa}$, deck shall be substituted for $V_{\rm Sa}$. For seismic loads, $V_{\rm Sa,deck,eq}$ shall be substituted for $V_{\rm Sa}$.
- 6. The minimum anchor spacing along the flute must be the greater of 3.0 hef or 1.5 times the flute width.
- 7. The characteristic pull-out strength for greater concrete compressive strengths shall be increased by multiplying the tabular value by (ftc / 3,000 psi)0.5.
- $8. Concrete shall be normal-weight or structural sand-lightweight concrete having a minimum specified compressive strength, <math>t_c$, of 3,000 psi.
- 9. Minimum distance to edge of panel is $2h_{\rm ef}$.

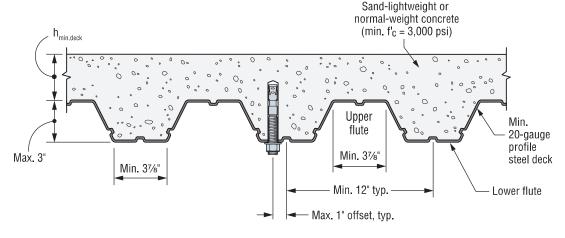


Figure 3